

This page supersedes:

SECTION 640

DATE 10-8-69

SERVICE INSTRUCTIONS

ARO MODEL
640025

SECTION 640

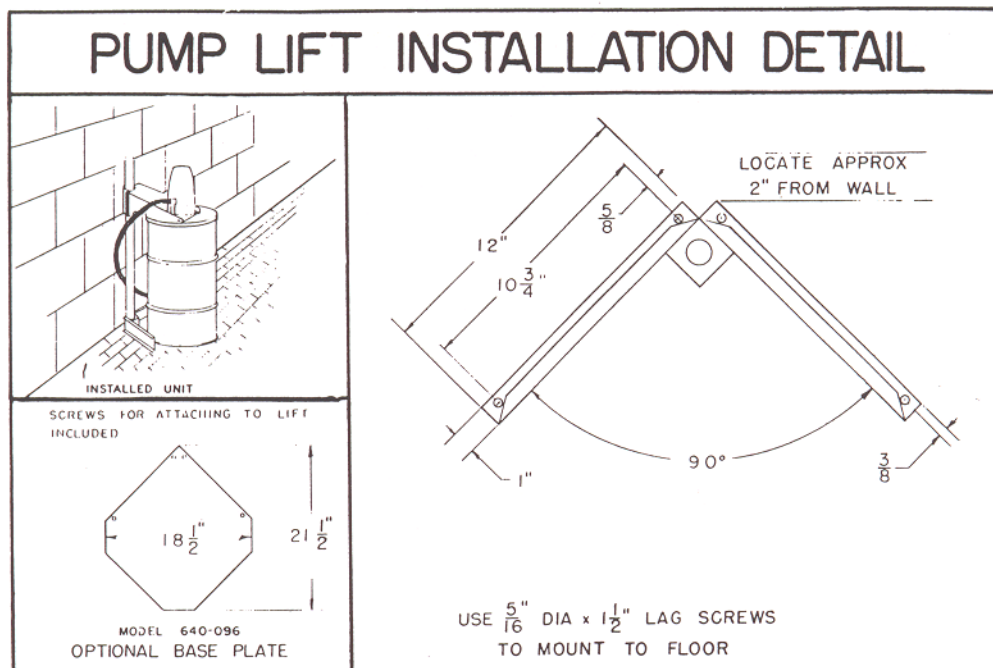
DATE 3-23-72

DESCRIPTION

TYPE Pump Lift – Air Operated
STYLE For drum cover AL-207 pumps
SIZE 120 lb. drums.

HOW SHIPPED

This unit is shipped complete in one carton. See below for installation instructions.



INSTALLATION INSTRUCTIONS

1. Bolt base legs to lift tube base.
2. Locate the position on floor. We suggest three to six inch spacing between lifts and approximately two inches from the wall.
3. Mark four location holes of base legs on floor, remove legs, and lift tube, and drill four holes. (For 5/16" Diameter x 1-1/2" Lag Screws.)
4. Relocate and secure in position with lag screws.
5. Remove three cap screws from base of pump.
6. Remove outlet adapter from 72413 adapter on pump.
7. Install 73446 Pump Support and Drum cover on pump. Make sure that the cut-out slot of the Pump Support and Drum Cover line-up. Fit rubber grommet into cut-out slot on the drum cover. Secure Drum Cover and Pump Support to pump by using the three cap screws removed in step No. 5. Screw and tighten 73447 adapter into 72413 adapter. Now, install adapter originally removed from 72413 adapter. (Do not connect hose yet.)
8. Place the pump with the Pump Support on the lift tube, securing with the (2) 71231 clamps, (4) Y6-55C screws, (4) Y14-516 washers, and (4) Y12-5 nuts.
9. Now connect material hose to pump outlet.

NOTE: Location of clamp sections on lift tube must be adjusted after lubricant drum is located in position.

10. Remove connector from oiler on air motor and reassemble with 3383 elbow as shown in view on next page.

Optional Installation

If Model 640096 Mounting Plate is used, bolt base legs to this instead of floor. Set lubricant drum on base plate. Remainder on installation is same. It is not necessary to bolt base plate to floor.

OPERATING HINTS

1. Using the pump operating air line, attach the speed coupler to 2607 connector on lift for raising. With the lift elevated in position, an occasional oiling of 71218 Inner Lift Tube will assure long life and free action.
2. For lowering, remove the air line and the air line restrictor gives a slow safe drop into position.

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